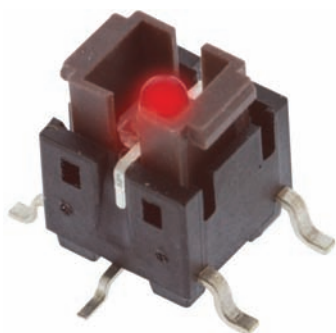


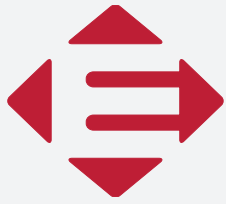


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PRODUCT MATRIX



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Headquartered in Minneapolis, Minnesota with offices in Singapore and Hong Kong, E-Switch's global reach extends to Asia, Europe and Latin America. Products include Rocker, Toggle, Slide, Tact, Pushbutton, DIP, Rotary, Keylock, Snap Action, Power, Illuminated Switches and more. E-Switch has local reps, distributors, engineers and account managers on hand to provide specifying assistance and quick response to 3D drawing requests and other inquiries, along with a top notch sample program that allows engineers to examine and qualify our switches for their end product applications. E-Switch's online catalog includes complete specifications, drawings and schematics. Also offered are product modifications and customization expertise for many of our switches.



MISSION STATEMENT

To supply a broad line of quality electromechanical switches, priced competitively, with a service network that is flexible, responsive and timely.

QUALITY POLICY

At E-Switch we are committed to providing electromechanical switches to the worldwide marketplace.

All employees are responsible to continuously improve the business system in order to provide an innovative working environment that is responsive to our customers' needs and meets their requirements. This enables E-Switch to provide our customers with superior service and exceptional products at a competitive price.

E-Switch is completely committed to quality throughout our entire manufacturing, sales and distribution network. We retain only professional independent sales representatives who are highly trained in our lines. Our global stocking distributors provide off-the-shelf product to ensure rapid delivery and easy accessibility to sample and product information.

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ANTI-VANDAL SWITCHES

Anti-vandal switches feature a metal body and actuator with a water resistant body design. A wide variety of options, including bi-color illumination, different actuator styles and the capacity for a long life expectancy give this switch a unique ability to be used in many public related applications such as elevators, kiosks and parking ticket dispensers.



ANTI-VANDAL SWITCH SERIES COMPARISON

		Electrical Ratings	Cutout Diameter / Panel Depth	Functions Available	Terminal Options	Actuator Options	Material Options	Illumination Options	Water Resistance Ratings	
	PV1	2A, 48VDC	Diameter: 19mm Max. Depth: 10mm	1 Pole: Off-(On)	Screw Solder	Domed Flat High	Anodized Aluminum Gold Plated Brass Nickel Plated Brass Stainless Steel	N/A	IP65	
	PV2	2A, 48VDC	Diameter: 16mm Max. Depth: 6mm	1 Pole: Off-(On)	Screw Solder	Domed Flat High	Anodized Aluminum Gold Plated Brass Nickel Plated Brass Stainless Steel	N/A	IP65	
	PV3	2A, 48VDC	Diameter: 16mm Max. Depth: 10mm or 14mm	1 Pole: On-(On) 2 Pole: On-(On)	Solder	Concave Flat Guarded High	Anodized Aluminum Gold Plated Brass Nickel Plated Brass Stainless Steel	Bi-Color Dot Ring	IP65 Optional	
	PV4	2A, 24VDC .7A 125VAC (cURus)	Diameter: 19mm Max. Depth: 10mm	1 Pole: On-On On-(On) 2 Pole: On-On On-(On) 1P Off-(On) + 1P On-(Off)	Screw Solder	Flat High Rotary	Anodized Aluminum Nickel Plated Brass Stainless Steel	Bi-Color Dot Ring Arrow	IP65	
	PV5	2A, 48VDC	Diameter: 12mm Max. Depth: 6mm	1 Pole: Off-(On)	Screw Solder	Domed	Anodized Aluminum Nickel Plated Brass Stainless Steel	N/A	IP65	
	PV6	2A, 48VDC	Diameter: 16mm Max. Depth: 9mm	1 Pole: Off-(On)	Solder	Flat High	Anodized Aluminum Nickel Plated Brass Stainless Steel	Bi-Color Dot Ring	IP65	
	PV7	2A, 48VDC	Diameter: 22mm Max. Depth: 8mm (Momentary), 13mm (Maintained)	2 Pole: 1P Off-On + 1P On-Off 1P Off-(On) + 1P On-(Off)	Solder	Flat	Anodized Aluminum Nickel Plated Brass Stainless Steel	Bi-Color Dot Ring	IP65	
	PV8	2A, 48VDC	Diameter: 25mm Max. Depth: 10mm (Momentary), 14mm (Maintained)	2 Pole: 1P Off-On + 1P On-Off 1P Off-(On) + 1P On-(Off) 4 Pole: 2P Off-On + 2P On-Off 2P Off-(On) + 2P On-(Off)	Solder	Flat	Anodized Aluminum Nickel Plated Brass Stainless Steel	Bi-Color Dot Ring	IP65	

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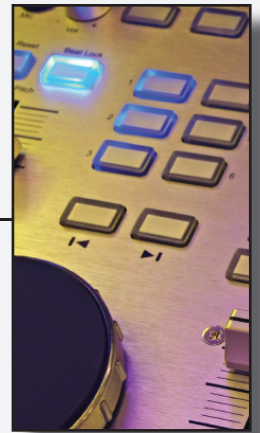
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Pushbutton switches open or close an electrical circuit by the user pressing down on the actuator or in some cases, pulling on the actuator. Our pushbutton switches come in many different shapes and sizes, ranging from low milliamp ratings to high power ratings with horse power. We also offer some that are sealed up to IP67 standards, and many different styles of actuation with illumination are available.



PUSHBUTTON SWITCH SERIES COMPARISON (SUBMINIATURE)

		General Ratings	Electrical Ratings	Poles / Throws / Functions		Bushing Options	Terminal Options	Water Resistance Ratings	
				Travel					
	700 <i>*Panel Mount Version</i>	Life Cycles: 50,000 Operating Force: 200gf Operating Temperature: -30°C to 85°C Contact Resistance: 10mΩ Max. Insulation Resistance: 1,000MΩ Min.	Silver: 3A, 120VAC [cURus] 3A, 28VDC 1A, 250VAC [cURus] Gold: 0.4VA, Max. 20V (AC or DC)	1.0mm		SPDT: On-(On) DPDT: On-(On)	Panel Cutout 12.7mm x 15.7mm	Quick Connect Solder	N/A
	700	Life Cycles: 50,000 Operating Force: 200gf Operating Temperature: -30°C to 85°C Contact Resistance: 10mΩ Max. Insulation Resistance: 1,000MΩ Min.	Silver: 3A, 120VAC [cURus] 3A, 28VDC 1A, 250VAC [cURus] Gold: 0.4VA, Max. 20V (AC or DC)	1.0mm		SPDT: On-(On) DPDT: On-(On)	Flat Non-Threaded Flat Threaded Keyway Non-Threaded Keyway Threaded	Right Angle PCB Pin Solder Vertical PCB Pin Vertical PCB Pin with Bracket Wire Wrap	N/A
	700A	Life Cycles: 50,000 Operating Force: 300gf Operating Temperature: -30°C to 85°C Contact Resistance: 20mΩ Max. Insulation Resistance: 1,000MΩ Min.	Silver: 3A, 120VAC [cURus] 3A, 28VDC 1A, 250VAC [cURus] Gold: 0.4VA, Max. 20V (AC or DC)	1.0mm		SPDT: On-(On) DPDT: On-(On)	Non-Threaded Threaded	Right Angle PCB Pin Solder Vertical PCB Pin Vertical PCB Pin with Bracket	IP67
	700C	Life Cycles: 50,000 Operating Force: 400gf SP7 600gf DP7 Operating Temperature: -30°C to 85°C Contact Resistance: 10mΩ Max. Insulation Resistance: 1,000MΩ Min.	Silver: 3A, 120VAC [cURus] 3A, 28VDC 1A, 250VAC [cURus] Gold: 0.4VA, Max. 20V (AC or DC)	3.0mm		SPDT: On-(On)	Flat Non-Threaded Flat Threaded Keyway Non-Threaded Keyway Threaded	Right Angle PCB Pin Solder Vertical PCB Pin Vertical PCB Pin with Bracket	N/A
	800	Life Cycles: 50,000 Operating Force: 200gf Operating Temperature: -30°C to 85°C Contact Resistance: 10mΩ Max. Insulation Resistance: 1,000MΩ Min.	Silver: 3A, 120VAC [cURus] 3A, 28VDC 1A, 250VAC [cURus] Gold: 0.4VA, Max. 20V (AC or DC)	0.9mm		SPST Off-(On) SPDT On-(On)	Flat Non-Threaded Flat Threaded Non-Threaded	Right Angle PCB Pin Solder Right Angle PCB Pin with Bracket Vertical PCB Pin Vertical PCB Pin with Bracket	N/A
	800A	Life Cycles: 50,000 Operating Force: 200gf Operating Temperature: -30°C to 85°C Contact Resistance: 10mΩ Max. Insulation Resistance: 1,000MΩ Min.	Silver: 1A, 120VAC [cURus] 1A, 28VDC Gold: 0.4VA, Max. 20V (AC or DC)	0.9mm		SPST Off-(On) SPDT On-(On)	Non-Threaded	Right Angle PCB Pin Vertical PCB Pin	IP67
	800B	Life Cycles: 50,000 Operating Force: 200gf Operating Temperature: -30°C to 85°C Contact Resistance: 20mΩ Max. Insulation Resistance: 1,000MΩ Min.	Silver: 3A, 120VAC [cURus] 3A, 28VDC 1A, 250VAC [cURus] Gold: 0.4VA, Max. 20V (AC or DC)	0.9mm		SPST Off-(On) SPDT On-(On)	Non-Threaded	Surface Mount	IP67

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PUSHBUTTON SWITCH SERIES COMPARISON (PCB Mount)

		General Ratings	Electrical Ratings	Operating Force Options	Travel	Poles / Throws	Mounting Options	Terminal Options	Illumination Options	Water Resistance Ratings	
	5500	Life Cycles: 500,000 Operating Temperature: -25°C to 65°C Contact Resistance: 50mΩ Max. Insulation Resistance: 50MΩ Min.	300mA, 12VDC	255gf Max.	2.5mm	SPDT	PCB	PCB Pin	1 or 2 Dot	N/A	
	LC	Life Cycles: 10,000 Operating Temperature: -20°C to 85°C Contact Resistance: 20mΩ Max. Insulation Resistance: 100MΩ Min.	300mA, 30VDC	200gf to 330gf	3.5mm	SPDT DPDT	PCB	Right Angle PCB Pin	N/A	N/A	
	LP11	Life Cycles: 200,000 Operating Temperature: -20°C to 70°C Contact Resistance: 200mΩ Max. Insulation Resistance: 100MΩ Min.	100mA, 12VDC	250gf	4.5mm	SPST	PCB	PCB Pin	Full	N/A	
	LP15	Life Cycles: 300,000 Operating Temperature: -20°C to 70°C Contact Resistance: 200mΩ Max. Insulation Resistance: 100MΩ Min.	1mA, 20VDC	125gf	1.3mm	SPST	PCB	PCB Pin	Full	N/A	
	LP16	Life Cycles: 50,000,000 Operating Temperature: -5°C to 60°C Contact Resistance: 150mΩ Max. Insulation Resistance: 10MΩ Min.	100mA, 200VDC	250gf	3.3mm	SPST	PCB	PCB Pin	Full	N/A	
	LP2	Life Cycles: 300,000 Operating Temperature: -20°C to 70°C Contact Resistance: 200mΩ Max. Insulation Resistance: 100MΩ Min.	1mA, 20VDC 5mA, 5VDC	125gf	1.3mm	SPST	PCB	PCB Pin	Full	N/A	
	LP37	Life Cycles: 30,000 Operating Temperature: -30°C to 85°C Contact Resistance: 50mΩ Max. Insulation Resistance: 1,000MΩ Min.	10mA to 250mA 20mVDC to 50VDC	250gf	Full: 5.1mm Switching: 2.95mm Latching: 3.3mm	SPDT	PCB	Right Angle PCB Pin	Dot	N/A	
	LP4	Life Cycles: 50,000 Operating Temperature: -20°C to 70°C Contact Resistance: 50mΩ Max. Insulation Resistance: 100MΩ Min.	100mA, 30VDC	250gf	Full: 1.5mm Latching: 1.0mm	DPDT	PCB	PCB Pin	Full	N/A	
	LP6	Life Cycles: 200,000 Operating Temperature: -20°C to 70°C Contact Resistance: 50mΩ Max. Insulation Resistance: 100MΩ Min.	12mA, 12VDC	150gf SPST 200gf DPST	2.2mm	SPST DPST	PCB	PCB Pin	Full	N/A	

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PUSHBUTTON SWITCH SERIES COMPARISON (PCB Mount)

		General Ratings	Electrical Ratings	Operating Force Options	Poles / Throws Travel	Mounting Options	Terminal Options	Water Resistance Ratings Illumination Options			
	P197	Electrical Life: 10,000 Cycles Temperature: -20°C to 85°C Contact Resistance: 100mΩ Max. Insulation Resistance: 1,000MΩ Min.	10A, 125VAC [cURus] 5A, 250VAC [cURus, VDE] TV-5 125VAC [cURus]	300gf	3.5mm	SPST	PCB Panel Mount	Right Angle PCB Pin Solder	N/A	N/A	
	PBH	Life Cycles: 6,000 Operating Temperature: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	100mA, 30VDC	230gf DPDT 280gf 4PDT 380gf 6PDT	5.5mm	DPST DPDT	PCB	Right Angle PCB Pin	N/A	N/A	
	TL2201 TL4201	Life Cycles: 10,000 Operating Temperature: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	100mA, 30VDC	220gf DPDT 300gf 4PDT	2.5mm	DPDT 4PDT	PCB	PCB Pin	N/A	N/A	
<i>*TL2201 Pictured</i>											
	TL2203	Life Cycles: 10,000 Operating Temperature: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	100mA, 30VDC	180gf	1.9mm	DPDT	PCB	PCB Pin	N/A	N/A	
	TL2205	Life Cycles: 10,000 Operating Temperature: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	100mA, 30VDC	250gf	Full: 2.5mm Lock: 1.5mm	DPDT	PCB	PCB Pin	Dot	N/A	
	TL2230	Life Cycles: 10,000 Operating Temperature: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	100mA, 30VDC	140gf 230gf	1.8mm	DPDT	PCB	PCB Pin	N/A	N/A	
	TL2285	Life Cycles: 10,000 Operating Temperature: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	100mA, 30VDC	180gf	2.5mm	DPDT	PCB	PCB Pin	N/A	N/A	
	WBL	Life Cycles: 10,000 Operating Temperature: -20°C to 70°C Contact Resistance: 50mΩ Max. Insulation Resistance: 100MΩ Min.	300mA, 30VDC	200gf	Full: 3.3mm Lock: 2.5mm	DPDT 4PDT	PCB	Right Angle PCB Pin	Full	N/A	

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PUSHBUTTON SWITCH SERIES COMPARISON (PANEL MOUNT)

		General Ratings	Electrical Ratings	Operating Force Options	Poles / Throws / Functions	Travel	Panel Cutout Dimensions	Terminal Options	Illumination Options	Water Resistance Ratings
    	D16	Electrical / Mechanical Life: 50,000 / 100,000 Cycles Operating Temperature: -20°C to 55°C Contact Resistance: 100mΩ Max. Insulation Resistance: 1,000MΩ Min.	8A, 125VAC [cURus, CSA] 5A, 250VAC [cURus, VDE] 6A, 24VDC [cURus, CSA]	300gf	3.0mm	SPDT, DPDT, 3PDT, 4PDT On-On On-(On)	16mm Diameter	Solder	Full	N/A
	L16	Operating Temperature: -20°C to 55°C Insulation Resistance: 1,000MΩ Min.	N/A	N/A	N/A	Signal Light	16mm Diameter	Solder	Full Signal Light	N/A
	LA	Electrical / Mechanical Life: 50,000 / 100,000 Cycles Operating Temperature: -20°C to 55°C Contact Resistance: 100mΩ Max. Insulation Resistance: 1,000MΩ Min.	8A, 125VAC [cURus] 5A, 250VAC [cURus] 2A, 250VDC [cURus] 6A, 24VDC [cURus]	300gf	3.0mm	SPDT, DPDT, 3PDT, 4PDT On-On On-(On)	22mm Diameter 25.5mm Diameter 30.5mm Diameter	Socket Solder Tab	Full Signal Light	IP65
	LP1	Electrical / Mechanical Life: 50,000 / 50,000 Cycles Operating Temperature: -20°C to 55°C Contact Resistance: 50mΩ Max. Insulation Resistance: 100MΩ Min.	100mA, 30VDC	250gf	1.8mm	SPST Off-(On)	8.2mm Diameter	Solder	Full	N/A
	MDP-16	Electrical / Mechanical Life: 6,000 / 50,000 Cycles Operating Temperature: -25°C to 55°C Contact Resistance: 100mΩ Max. Insulation Resistance: 50MΩ Min.	8A, 125VAC [cURus, VDE] 5A, 250VAC [cURus, VDE]	SPDT 500gf DPDT 800gf	3.0mm	SPDT On-On On-(On) DPDT On-On On-(On)	16mm Diameter	Tab	Full	N/A

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PUSHBUTTON SWITCH SERIES COMPARISON (PANEL MOUNT)

		General Ratings	Electrical Ratings	Operating Force Options	Travel	Poles / Throws / Functions	Panel Cutout Dimensions	Terminal Options	Illumination Options	Water Resistance Ratings
 P16		Electrical / Mechanical Life: 50,000 / 100,000 Cycles Operating Temperature: -20°C to 55°C Contact Resistance: 100mΩ Max. Insulation Resistance: 1,000MΩ Min.	8A, 125VAC cURus 5A, 250VAC [VDE] 6A, 24VDC	300gf	3.0mm	SPDT, DPDT, 3PDT, 4PDT On-On On-(On)	16mm Diameter	Socket	Full	N/A
	 PA4	Electrical / Mechanical Life: 10,000 / 50,000 Cycles Operating Temperature: -20°C to 65°C -20°C to 125°C Contact Resistance: 20mΩ Max. Insulation Resistance: 100MΩ Min.	16A, 125VAC [cURus] 16A, 250VAC [cURus] 16(4)A, 250VAC [ENEC] 16(8)A, 250VAC [ENEC]	500gf	4.5mm	SPST Off-On Off-(On)	13mm x 19mm PCB	PCB Pin Solder Tab	Full	IP54
	 PA5	Electrical / Mechanical Life: 10,000 / 50,000 Cycles Operating Temperature: -20°C to 125°C Contact Resistance: 20mΩ Max. Insulation Resistance: 100MΩ Min.	16A, 125VAC [cURus] 16A, 250VAC [cURus] 16(4)A, 250VAC [ENEC] 16(8)A, 250VAC [ENEC]	500gf	5.5mm	SPST Off-On Off-(On) DPST Off-On Off-(On)	Capture Mount PCB	PCB Pin Solder Tab	N/A	N/A
	 PB1973	Electrical / Mechanical Life: 10,000 / 30,000 Cycles Operating Temperature: -10°C to 55°C Contact Resistance: 20mΩ Max. Insulation Resistance: 1,000MΩ Min.	15A, 125VAC [cURus] 15A, 250VAC [cURus] 10(4)A, 250VAC [VDE]	300gf to 800gf	2.8mm	SPST Off-On Off-(On) DPST Off-On Off-(On)	13mm x 19.2mm	Tab	Full	N/A
	 PB2	Electrical / Mechanical Life: 6,000 / 50,000 Cycles Operating Temperature: 0°C to 85°C Contact Resistance: 50mΩ Max. Insulation Resistance: 5MΩ Min.	20A, 125VAC [UR] 12A, 250VAC [UR]	600gf	3.1mm	SPST Off-On On-On DPST Off-On On-On	22mm x 30mm	Tab	Dot	IP54

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PUSHBUTTON SWITCH SERIES COMPARISON (PANEL MOUNT)

	General Ratings	Electrical Ratings	Operating Force Options	Travel	Poles / Throws / Functions	Panel Cutout Dimensions	Water Resistance Ratings	Illumination Options	Terminal Options	
	PP1	Electrical / Mechanical Life: 6,000 / 50,000 Cycles Operating Temperature: 0°C to 85°C Contact Resistance: 10mΩ Max. Insulation Resistance: 2MΩ Min.	16A, 125VAC [cURus] 12A, 250VAC [cURus] 1HP, 125/250VAC [cURus]	300gf to 500gf	Push Only Push: 9.4mm Push-Pull Push: 5.0mm Pull: 5.7mm	SPDT On ₂ -On ₁ -(On ₂) Push-Pull On-(On)	13.3mm x 28.2mm	Tab	N/A	N/A
	PP2	Electrical / Mechanical Life: 6,000 / 50,000 Cycles Operating Temperature: 0°C to 85°C Contact Resistance: 10mΩ Max. Insulation Resistance: 10MΩ Min.	<i>Rating Option 1:</i> 10R(4)A 277VAC 5E4 [UL] <i>Rating Option 2:</i> 16A, 125VAC [cURus] 12A, 250VAC [cURus] 1HP, 125/250VAC [cURus]	300gf to 500gf	Push Only Push: 9.4mm Push-Pull Push: 5.0mm Pull: 5.7mm	DPDT On ₂ -On ₁ -(On ₂) Push-Pull On-(On)	13.5mm x 36mm	Tab	N/A	N/A
	PR1	Electrical / Mechanical Life: 50,000 / 100,000 Cycles Operating Temperature: -20°C to 105°C [cURus] -20°C to 125°C [ENEC] Contact Resistance: 35mΩ Max. Insulation Resistance: 100MΩ Min.	16A, 125VAC [cURus] 3/4HP, 250VAC [cURus] 16(6)A, 250VAC [ENEC] 10(4)A, 250VAC [ENEC]	1,800gf	6.2mm	SPST Off-On Off-(On) DPST Off-On Off-(On)	25mm Diameter	Tab	Full	IP54 Optional
	RP3508	Electrical / Mechanical Life: 6,000 / 20,000 Cycles Operating Temperature: 0°C to 65°C Contact Resistance: 100mΩ Max. Insulation Resistance: 1,000MΩ Min.	3A, 125VAC [cURus] 1.5A, 250VAC [cURus]	500gf	3.5mm	SPST Off-On Off-(On)	15mm x 16mm (Rounded Edge)	Solder	Full	N/A
	RP8100	Electrical / Mechanical Life: 500,000 Cycles Operating Temperature: -30°C to 85°C Contact Resistance: 50mΩ Max. Insulation Resistance: 1,000MΩ Min.	125mA, 125VAC 100mA, 50VDC	300gf	1.5mm	SPST Off-(On)	13.6mm Diameter	Solder	Dot	IP65

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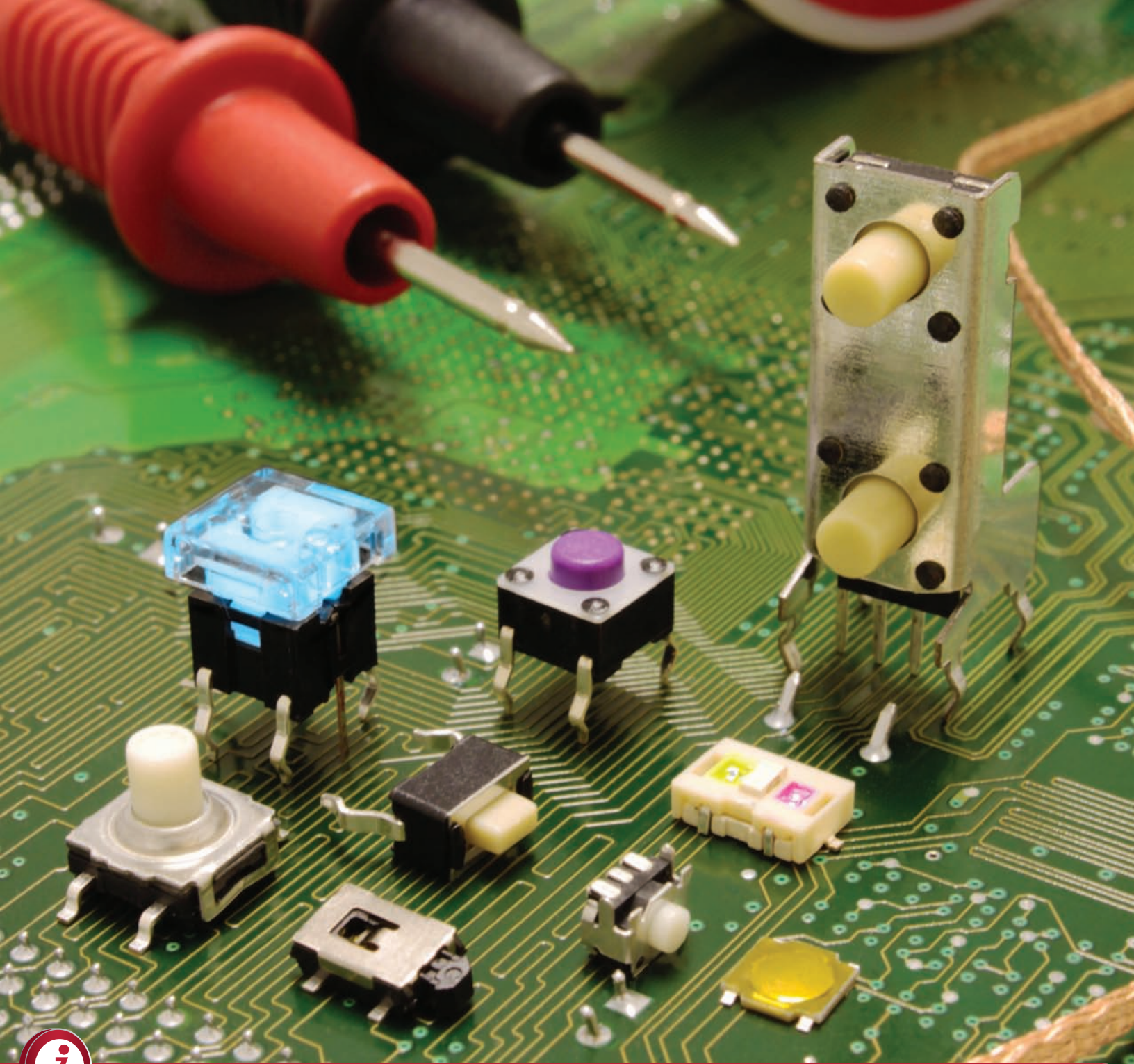
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PUSHBUTTON SWITCH SERIES COMPARISON (PANEL MOUNT)

		General Ratings	Electrical Ratings	Operating Force Options	Travel	Poles / Throws / Functions	Panel Cutout Dimensions	Terminal Options	Illumination Options	Water Resistance Ratings
	RP8200	Electrical / Mechanical Life: 200,000 Cycles Operating Temperature: -30°C to 85°C Contact Resistance: 100mΩ Max. Insulation Resistance: 1,000MΩ Min.	100mA, 24VDC	560gf	2.5mm	SPST Off-On	13.6mm Diameter	Solder	Dot	IP65
	RP8300	Electrical / Mechanical Life: 500,000 Cycles Operating Temperature: -30°C to 85°C Contact Resistance: 50mΩ Max. Insulation Resistance: 1,000MΩ Min.	125mA, 125VAC 100mA, 50VDC	350gf	1.5mm	SPST Off-(On)	13.6mm Diameter	Solder	Dot	IP65
	RP8400	Electrical / Mechanical Life: 500,000 Cycles Operating Temperature: -30°C to 85°C Contact Resistance: 50mΩ Max. Insulation Resistance: 1,000MΩ Min.	125mA, 125VAC 100mA, 50VDC	350gf	1.5mm	SPST Off-(On)	13.6mm Diameter	Solder	Dot	IP65
	ULP	Electrical / Mechanical Life: 200,000 / 1,000,000 Cycles Operating Temperature: -20°C to 70°C Contact Resistance: 50mΩ Max. (Silver) 100mΩ Max. (Gold) Insulation Resistance: 1,000MΩ Min.	Silver: 500mA, 25VDC 200mA, 250VAC Gold: 0.4VA, Max. at 28V (AC or DC)	SPDT 200gf DPDT 300gf	2.2mm	SPST On-On On-(On) DPST On-On On-(On)	15.8mm x 16mm PCB 15.8mm x 18mm Panel Mount Cut-out size	PCB Pin Solder	Full	N/A

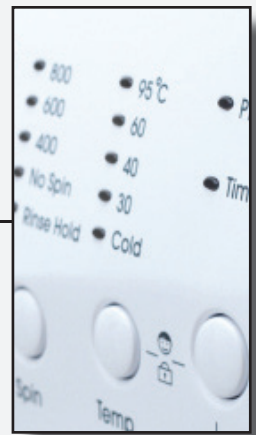
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TACTILE SWITCHES

Tactile switches are very reliable and economical due to their unique features. Being extremely low profile and having a long operating life, tactile switches are used in common markets like telecommunication, medical, audio, and computer. With an array of options, such as multiple actuation forces and actuator lengths, consumers can benefit from a soft to strong touch of a button.



TACTILE SWITCH SERIES COMPARISON (PART 1)

		General Ratings	Electrical Ratings	Travel	Body Dimensions	Operating Force Options (gf)	Mounting Options	Washable	
	320	Multiple Actuator Styles Life Cycles: 1,000,000 Operating Temp: -20°C to 70°C Contact Resistance: 50mΩ Max. Insulation Resistance: 1,000MΩ Min.	25mA, 50VDC	0.5mm	12.4mm x 12.4mm 12.4mm x 22.0mm	135	PCB Pin	N/A	
	LL1105	Multiple Actuator Styles Life Cycles: 5,000,000 Operating Temp: -20°C to 70°C Contact Resistance: 50mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.25mm	6.0mm x 6.0mm	65	PCB Pin	N/A	
	TL1014	Life Cycles: up to 200,000 Operating Temp: -40°C to 85°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.25mm (160 gf) 0.30mm (220 gf)	4.7mm x 3.5mm	160, 220	SMT (Gull Wing)	N/A	
	TL1015	Life Cycles: 200,000 Operating Temp: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.20mm	2.9mm x 3.9mm	160	SMT (Gull Wing)	N/A	
	TL1100	Multiple Actuator Styles Life Cycles: 100,000 Operating Temp: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.3mm	12.0mm x 12.0mm	160, 260	PCB Pin	N/A	
	TL1105	Caps Available Life Cycles: 100,000 Operating Temp: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.25mm	6.0mm x 6.0mm	100, 160, 250	PCB Pin	N/A	
	TL1107	Multiple Actuator Styles Life Cycles: 30,000 (260gf), 50,000 (130gf & 180gf) Operating Temp: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.25mm	3.5mm x 6.0mm	130, 180, 260	PCB Pin	N/A	

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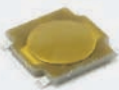
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TACTILE SWITCH SERIES COMPARISON (PART 2)

		General Ratings	Electrical Ratings	Travel	Body Dimensions	Operating Force Options (gf)	Mounting Options	Washable	
	TL1220	Caps Available Life Cycles: 500,000 Operating Temp: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.2mm	7.5mm x 7.5mm 10.0mm x 14.0mm 10.0mm x 19.0mm 7, 8, 10mm Dia	180	PCB Pin	N/A	
	TL1240	Caps Available / LED Illuminated Life Cycles: 100,000 Operating Temp: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.25mm	6.0mm x 6.0mm.	160	PCB Pin	N/A	
	TL1250	Life Cycles: 50,000 Operating Temp: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.25mm	7.0mm x 8.3mm	120, 180, 280	PCB Pin	N/A	
	TL1260	Caps Available / LED Illuminated Life Cycles: 50,000 Operating Temp: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.2mm	6.8mm x 7.0mm	160	PCB Pin	N/A	
	TL1265	Caps Available / LED Illuminated Life Cycles: 500,000 Operating Temp: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.2mm	6.8mm x 7.0mm	160	PCB Pin	N/A	
	TL1290	LED Illuminated Life Cycles: 25,000 Operating Temp: -20°C to 70°C Contact Resistance: 250mΩ Max. Insulation Resistance: 100MΩ Min.	100mA, 32VDC	2.0mm	9.45mm x 8.0mm	500	PCB Pin	N/A	
	TL2243	Double Stacked Low Profile Life Cycles: 30,000 Operating Temp: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	40mA, 12VDC	0.25mm	7.3mm x 9.1mm	180	PCB Pin	N/A	
	TL3200	Single or Dual LED Illumination Life Cycles: 30,000 Operating Temp: -25°C to 85°C Contact Resistance: 500mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.25mm	6.8mm x 4.5mm	160	SMT (Gull Wing)	N/A	
	TL3210	LED Illuminated Life Cycles: 100,000 Operating Temp: -20°C to 70°C Contact Resistance: 500mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.2mm	5.6mm x 3.4mm	160	SMT (Gull Wing)	N/A	



TACTILE SWITCH SERIES COMPARISON (PART 3)

		General Ratings	Electrical Ratings	Travel	Body Dimensions	Operating Force Options (gf)	Mounting Options	Washable	
	TL3240	LED Illuminated Life Cycles: up to 200,000 Operating Temp: -25°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.2mm	6.1mm x 6.1mm	100, 160, 260	SMT (Gull Wing)	N/A	
	TL3253	LED Illuminated Life Cycles: up to 500,000 Operating Temp: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.25mm	12mm x 12mm	160	Right Angle PCB Pin	N/A	
	TL3300	Multiple Actuator Styles Life Cycles: up to 200,000 Operating Temp: -25°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.35mm	12mm x 12mm	160, 260, 320, 520	SMT (Gull Wing)	N/A	
	TL3301	Caps Available / Multiple Actuator Styles Life Cycles: 100,000 Operating Temp: -25°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.25mm	6.0mm x 6.0mm	100, 160, 260	SMT (Gull Wing)	N/A	
	TL3302	Multiple Actuator Styles Life Cycles: 20,000 - 50,000 Operating Temp: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.25mm	3.5mm x 6.0mm	130, 180, 260	SMT (Gull Wing)	N/A	
	TL3303	Multiple Actuator Styles Life Cycles: 100,000 Operating Temp: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.25mm	6.0mm x 6.0mm	100, 160, 260	SMT (Gull Wing)	N/A	
	TL3313	Life Cycles: 100,000 Operating Temp: -20°C to 70°C Contact Resistance: 50mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.25mm	4.8mm x 4.8mm	100, 160, 250	SMT (Gull Wing)	N/A	
	TL3315	Life Cycles: 100,000 (100gf), 500,000 (160gf), 200,000 (250gf) Operating Temp: -20°C to 70°C Contact Resistance: 200mΩ Max. Insulation Resistance: 50MΩ Min.	50mA, 15VDC		4.5mm x 4.5mm	100, 160, 250	SMT (Gull Wing)	N/A	
	TL3330	Life Cycles: 50,000 (130gf), 30,000 (260gf) Operating Temp: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.25mm	6.9mm x 3.3mm	100, 200	Right Angle SMT (Gull Wing)	N/A	



TACTILE SWITCH SERIES COMPARISON (PART 4)

		General Ratings	Electrical Ratings	Travel	Body Dimensions	Operating Force Options (gf)	Mounting Options	Washable	
	— TL3340	Life Cycles: 100,000 Operating Temp: -35°C to 85°C Contact Resistance: 500mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.2mm	4.25mm x 3.3mm	160	SMT (Gull Wing)	N/A	
	— TL3342	Life Cycles: 100,000 Operating Temp: -20°C to 70°C Contact Resistance: 20mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.25mm	5.2mm x 5.2mm	160, 250	SMT (Gull Wing)	N/A	
	— TL3700	Life Cycles: 100,000 Operating Temp: -40°C to 85°C Contact Resistance: 500mΩ Max. Insulation Resistance: 100MΩ Min.	20mA, 15VDC	0.15mm	3.0mm x 2.6mm	100, 160	SMT (Gull Wing)	N/A	
	— TL3901	Life Cycles: 50,000 Operating Temp: -40°C to 85°C Contact Resistance: 500mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.3mm	5.4mm x 5.0mm	180	Right Angle Edge (Gull Wing)	N/A	
	— TL4100	Life Cycles: 1,000,000 Operating Temp: -40°C to 85°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.15mm	3.5mm x 6.2mm	120, 240	Right Angle Edge (Gullwing)	N/A	
	— TL4105	Life Cycles: 200,000 Operating Temp: -40°C to 85°C Contact Resistance: 1Ω Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.15mm	2.9mm x 4.8mm	160	Right Angle Edge (Gullwing)	N/A	
	— TL52	IP67 Rated Life Cycles: 100,000 Operating Temp: -25°C to 85°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.3mm	8.0mm x 8.0mm	160, 260	PCB Pin	●	
	— TL58	Multiple Actuator Styles Life Cycles: 100,000 Operating Temp: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.25mm	6.2mm x 6.2mm	100, 160, 260	Right Angle PCB Pin	N/A	

Specifications subject to change without notice



TACTILE SWITCH SERIES COMPARISON (PART 5)

		General Ratings	Electrical Ratings	Travel	Body Dimensions	Operating Force Options (gf)	Mounting Options	Washable
	TL59	Multiple Actuator Styles Life Cycles: 100,000 Operating Temp: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.25mm	6.2mm x 6.2mm	100, 160, 260	PCB Pin	N/A
	TL6100	Caps Available / Multiple Actuator Styles Life Cycles: up to 1,000,000 Operating Temp: -40°C to 85°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.5mm	7.4mm x 7.4mm	130, 160, 300, 500	PCB Pin	●
	TL6105	Caps Available / Multiple Actuator Styles Life Cycles: up to 1,000,000 Operating Temp: -40°C to 85°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.5mm	7.4mm x 7.4mm	130, 160, 300, 500	PCB Pin w/ Earth ground terminal	●
	TL6110	Caps Available / Multiple Actuator Styles Life Cycles: up to 1,000,000 Operating Temp: -40°C to 85°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.5mm	5.8mm x 8.3mm	130, 160, 300, 500	Right Angle PCB Pin	●
	TL6120	Caps Available / Multiple Actuator Styles Life Cycles: up to 1,000,000 Operating Temp: -40°C to 85°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.5mm	7.4mm x 7.4mm	130, 160, 300, 500	SMT (Gull Wing)	●
	TL6190	Caps Available Life Cycles: 100,000 Operating Temp (Switch): -40°C to 105°C Operating Temp (Cap): -40°C to 85°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.5mm	12.0mm x 11.5mm	160, 220, 320	Right Angle PCB Pin	●
	TL6200	Life Cycles: 10,000,000 Operating Temp: -20°C to 70°C Contact Resistance: 30mΩ Max. Insulation Resistance: 10MΩ Min.	50mA, 24VDC	1.0mm	6.9mm x 6.2mm	300	SMT (Gull Wing) PCB Pin	●
	TL6700	Life Cycles: 500,000 (160gf), 100,000 (260gf) Operating Temp: -20°C to 70°C Contact Resistance: 100mΩ Max. Insulation Resistance: 100MΩ Min.	50mA, 12VDC	0.35mm	6.9mm x 6.2mm	160, 260	SMT (Gull Wing J-Bend)	●

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SNAP ACTION SWITCHES

Snap Action switches are uniquely designed to deliver a very precise “Turn-ON” function as well as featuring a very rapid actuation. Most actuator styles are easily customized. The actuation force and lever length also can be customizable at a low cost to fit many requirements. They are commonly used in vending machines, timing controls, power tools and the gaming industry.



SNAP ACTION SWITCH SERIES COMPARISON

	General Ratings	Electrical Ratings	Functions	Operating Force Options*	Actuator Options	Terminal Options	Body Options	
	LS	Electrical Life: 50,000 Cycles Mechanical Life: 1,000,000 Cycles Operating Temp: -25°C to 85°C Contact Resistance: 100mΩ Max.	cURus, VDE: 15A, 125/250VAC Gold: 0.4VA, 20V (AC or DC)	SPST N.O. SPST N.C. SPDT	25, 40, 45, 50, 60, 75, 85, 100, 120, 140, 160, 250	Pin Plunger Lever Roller Simulated Roller	Quick Connect Right Angle PCB Pin Left Angle PCB Pin Solder	Width: 27.9mm Height: 15.9mm Depth: 10.3mm
	MS	Electrical Life: 50,000 Cycles Mechanical Life: 1,000,000 Cycles Operating Temp: -25°C to 85°C Contact Resistance: 100mΩ Max.	cURus: 5A, 125/250VAC Gold: 0.4VA, 20V (AC or DC)	SPST N.O. SPDT	10, 15, 20, 25, 30, 35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 85, 95, 115, 130, 150, 175, 190, 250, 295	Pin Plunger Lever Roller Simulated Roller Custom	Quick Connect PCB Pin Right Angle PCB Pin Left Angle PCB Pin Solder	Width: 19.8mm Height: 10.6mm Depth: 6.4mm
	SS	Electrical Life: 100,000 Cycles Mechanical Life: 1,000,000 Cycles Operating Temp: -25°C to 75°C Contact Resistance: 100mΩ Max.	cURus: 3A, 125VAC 1.5A, 250VAC 0.1A, 5VDC Gold: 0.4VA, 20V (AC or DC)	SPDT	15, 20, 25, 30, 35, 40, 50, 70, 90, 110, 130	Pin Plunger Lever Simulated Roller	PCB Pin PCB Retention Right Angle PCB Pin Left Angle PCB Pin Solder	Width: 12.7mm Height: 6.5mm Depth: 5.75mm
	TS	Electrical Life: 50,000 Cycles Mechanical Life: 100,000 Cycles Operating Temp: -25°C to 85°C Contact Resistance: 300mΩ Max.	300mA, 6VDC	SPDT	20	Lever	Vertical PCB Pin Right Angle PCB Pin Short Left Angle PCB Pin Short Right Angle PCB Pin Long Left Angle PCB Pin Long	Width: 8.2mm Height: 6.6mm Depth: 2.7mm
	TS2	Electrical Life: 3,000,000 Cycles Mechanical Life: 3,000,000 Cycles Operating Temp: -25°C to 85°C Contact Resistance: 300mΩ Max.	100mA, 125VAC 100mA, 48VDC	SPST	70	Pin Plunger	SMT Terminals	Width: 8.6mm Height: 3.0mm Depth: 4.8mm

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*Not all force options work with all actuator options.



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ROCKER SWITCHES

Rocker switches open or close an electrical circuit by pivoting between the terminal contacts as the user rocks the actuator back and forth. Our rocker switches come in many different shapes and sizes, ranging from low milliamp ratings to high power ratings with horse power. We also offer some that are sealed up to IP67 standards and many different styles of actuation with illumination are available.



ROCKER SWITCH SERIES COMPARISON (SUBMINIATURE)

	Electrical Ratings	Poles / Functions	Actuator Options	Mounting Options	Terminal Options	Water Resistance Ratings
 300	Silver: 5A, 120VAC [cURus] 5A, 28VDC 2A, 250VAC [cURus] Gold: 0.4VA, 20V (AC or DC)	1, 2, 3, or 4 Pole: On-On On-(On) On-Off-On (On)-Off-(On) On-Off-(On) 2 Pole: On-On-On On-On-(On) (On)-On-(On) 4 Pole: On-On-On	Paddle Rocker	Panel Mount: Quick Connect Vertical Solder PC Mount: Horizontal Right Angle Horizontal Right Angle with Bracket Vertical Vertical Right Angle Vertical with Bracket	PCB Pin Quick Connect Solder	N/A
 300A	Silver: 5A, 120VAC [cURus] 5A, 28VDC 2A, 250VAC [cURus] Gold: 0.4VA, 20V (AC or DC)	1 or 2 Pole: On-On On-(On) On-Off-On (On)-Off-(On) On-Off-(On)	Paddle Rocker	Panel Mount: Quick Connect Vertical Solder PC Mount: Horizontal Right Angle Horizontal Right Angle with Bracket Vertical Vertical Right Angle Vertical with Bracket	PCB Pin Quick Connect Solder	IP67
 400	Silver: 3A, 120VAC [cURus] 3A, 28VDC 1A, 250VAC [cURus] Gold: 0.4VA, 20V (AC or DC)	1 Pole: On-On On-(On) On-Off-On (On)-Off-(On) On-Off-(On) 2 Pole: On-On On-(On) On-Off-On	Rocker	Panel Mount: Vertical Solder PC Mount: Horizontal Right Angle Horizontal Right Angle with Bracket Vertical Vertical Right Angle Vertical Right Angle with Bracket Vertical with Bracket	PCB Pin Solder	N/A
 400A	Silver: 3A, 120VAC [cURus] 3A, 28VDC 1A, 250VAC [cURus] Gold: 0.4VA, 20V (AC or DC)	1 Pole: On-On On-(On) On-Off-On (On)-Off-(On) On-Off-(On) 2 Pole: On-On On-(On) On-Off-On	Rocker	Panel Mount: Vertical Solder PC Mount: Horizontal Right Angle Horizontal Right Angle with Bracket Vertical Vertical Right Angle Vertical Right Angle with Bracket Vertical with Bracket	PCB Pin Solder	IP67
 400B	Silver: 3A, 120VAC [cURus] 1A, 250VAC [cURus]	1 Pole: On-On On-(On) On-Off-On (On)-Off-(On) On-Off-(On)	Rocker	PC Mount: Surface Mount	PCB Pin	IP67

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ROCKER SWITCH SERIES COMPARISON (RECTANGULAR PANEL MOUNT)

		Electrical Ratings	Poles / Functions	Panel Cutout Dimensions	Actuator Options	Illumination Options	Water Resistance Ratings	
	R1966	15A, 125VAC T65 [cURus] 8A, 250VAC T65 [cURus] 6A, 250VAC T85 [VDE]	1 Pole: On-Off On-Off-On Off-(On) On-Off-(On) On-On On-(Off) On-(On) (On)-Off-(On)	13mm x 19.2mm	Curved	Full	N/A	
	R1973	9A, 125VAC T65 [cURus] 6A, 250VAC T65 [cURus] 4(1)A, 250VAC T85 [VDE]	1 Pole: On-Off 2 Pole: On-Off	13mm x 19.2mm	Curved	Full	N/A	
	R4	20A, 125VAC T65 [cURus] 15A, 125VAC T65 [cURus] 3/4HP, 125VAC [cURus] 1HP, 250VAC [cURus] 15A, 250VAC T85 [VDE] 10A, 250VAC T85 [VDE]	1 Pole: On-Off On-Off-On Off-(On) On-(Off) On-On On-(On) (On)-Off-(On) On-Off-(On)	11mm x 30mm	Curved	Full Dott	N/A	
	R5	20A, 125VAC T65 [cURus] 15A, 125VAC T65 [cURus] 3/4HP, 125VAC [cURus] 1HP, 250VAC [cURus] 16A, 250VAC T85 [VDE] 10A, 250VAC T85 [VDE]	2 Pole: On-Off On-Off-On Off-(On) On-(Off) On-On On-(On) (On)-Off-(On) On-Off-(On)	22mm x 30mm	Curved	Full	N/A	
	R6	10A, 125VAC T65 [cURus] 6A, 250VAC T65 [cURus]	1 Pole: On-Off (On)-Off	6.65mm x 19.2mm	Curved	N/A	N/A	
	R7	16(8)A, 125/250VAC 20(8)A, 125/250VAC 16A, 30VDC	1 or 2 Pole: On-Off (On)-Off On-(Off) On-Off-On On-On (On)-On (On)-Off-On (On)-Off-(On)	21.1mm x 37mm	Hard PC or TPR	Multiple Lens Options	IP67	
	RA1	16A, 125VAC 1/3HP T105 [cURus] 10A, 250VAC 1/3HP T105 [cURus] 10(4)A, 250VAC 1E4 T125/55 [ENEC] 10(2)A, 250VAC 5E4 T85/55 [ENEC]	1 Pole: Off-On On-(On) Off-(On) On-Off-On On-(Off) On-On (On)-Off-(On)	13mm x 19mm	Bi-Color Curved Custom	Full Signal Light	IP54 with cap	
	RA2	16A, 125VAC 1/3HP T105 [cURus] 10A, 250VAC 1/3HP T105 [cURus] 10(4)A, 250VAC 1E4 T125 [ENEC] 10(2)A, 250VAC 5E4 T85 [ENEC]	1 Pole (Each Actuator): Off-On Off-(On) On-(Off) On-On On-Off-On	22mm x 19mm	Curved	Signal Light	IP54 with cap	
	RA4	16A, 125VAC 1/3HP T105 [cURus] 10A, 250VAC 1/3HP T105 [cURus] 10(4)A, 250VAC T125 1E4 [ENEC] 10(2)A, 250VAC T85 5E4 [ENEC]	1 or 2 Pole: Off-On Off-(On) On-(Off) On-On On-Off-On On-(On)	22mm x 19.2mm	Curved Paddle	Full	IP54 with cap	

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ROCKER SWITCH SERIES COMPARISON (RECTANGULAR PANEL MOUNT)

		Electrical Ratings	Poles / Functions	Panel Cutout Dimensions	Actuator Options	Illumination Options	Water Resistance Ratings
	RA8	16A, 125VAC 1/3HP T105 [cURus] 10A, 250VAC 1/3HP T105 [cURus] 10(4)A, 250VAC 1E4 T125/55 [ENEC] 10(2)A, 250VAC 5E4 T85/55 [ENEC]	1 Pole: Off-On 2 Pole: Off-On	13mm x 19mm	Bi-color Curved	Full Signal Light	IP54 with cap
	RB1	20A, 125VAC 1/4HP T65 [cURus] 20A, 250VAC 3/4HP T65 [cURus] 20(8)A, 250VAC 1E4 T125 [ENEC] 16(4)A, 250VAC 1E4 T85/55 [ENEC] 10(2)A, 250VAC 5E4 T85/55 [ENEC]	1 Pole: Off-On On-(On) Off-(On) On-Off-On On-(Off) On-Off-(On) On-On (On)-Off-(On)	11mm x 30mm	Curved Flat	Dot Full Signal Light	IP54 with cap
	RB2	20A, 125VAC 1/4HP T65 [cURus] 20A, 250VAC 3/4HP T65 [cURus] 16(8)A, 250VAC 1E4 T125 [ENEC] 10(2)A, 250VAC 5E4 [ENEC] 16(4)A, 250VAC 1E4 T85/55 [ENEC]	1 or 2 Pole: Off-On On-Off-On (On)-Off-(On) 2 Pole Only: Off-(On) On-(On)	22mm x 30mm	Curved Flat	Dot Full Signal Light	IP54 with cap
	RB4	16A, 125VAC T85 [cURus] 8A, 250VAC T85 [cURus] 16(4)A, 250VAC 1E4 T125 [ENEC]	1 Pole (Each Actuator): Off-On On-(On) Off-(On) On-Off-On On-(Off) On-Off-(On) On-On (On)-Off-(On)	22mm x 30mm	Curved Flat	Dot Full Signal Light	IP54 with cap
	RBW2	16(16)A, 125VAC 5E4 T85 [cURus] 1/3HP, 125VAC IP66 [cURus] 10(10)A, 250VAC 5E4 T85 [VDE]	2 Pole: Off-On *On-On	22mm x 30mm	Curved	Full	IP66
	RD1	16A, 125VAC 1/3HP T105 [cURus] 10A, 250VAC 1/3HP T105 [cURus] 10(4)A, 250VAC 1E4 T125 [ENEC] 10(2)A, 250VAC 5E4 T85 [ENEC]	1 Pole: Off-On	6.8mm x 19.2mm	Curved	N/A	N/A
	RSC	20A, 125VAC 1/4HP T105 [cURus] 16A, 250VAC 3/4HP T105 [cURus] 20(8)A, 250VAC 1E4 T125 [ENEC] 16(4)A, 250VAC 1E4 T125 [ENEC] 10(2)A, 250VAC 5E4 T125 [ENEC]	1 Pole: Off-On Off-(On) On-(Off) On-Off-(On) On-On On-Off-On On-(On)	28.6mm x 13.9mm 27.2mm x 12.1mm 27.2mm x 13.9mm 28.6mm x 12.1mm	Bi-Color Curved Flat	Full Signal Light	N/A
	RVW	20A, 125VAC [cURus UL508] 15A, 277VAC [cURus UL508] 2HP, 220-240VAC [cURus UL508] Momentary Switches: 1.5HP, 220-240VAC [cURus UL508]	1 or 2 Pole: Off-On Off-(On) On-(Off) On-Off-(On) On-On On-Off-On On-(On) (On)-Off-(On)	21mm x 36.8mm	Curved	N/A	IP54
	WB2	Maintained Switches: 20A, 125/250VAC T65/T85 [cURus] 2.0HP, 125/250VAC [cURus] 18(12)A, 250VAC 5E4 T85 [TÜV] Momentary Switches: 20A, 125/250VAC T65/T85 [cURus] 1.5HP, 125/250VAC [cURus] 18(10)A, 250VAC 5E4 T85 [TÜV]	2 Pole: Off-On Off-(On) (On)-Off-(On) On-On On-Off-On On-(On)	22mm x 30mm	Curved	N/A	IP55

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*Option only available with non-illuminated version.



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ROCKER SWITCH SERIES COMPARISON (OVAL / ROUND PANEL MOUNT)

		Electrical Ratings	Poles / Functions	Panel Cutout Dimensions	Actuator Options	Illumination Options	Water Resistance Ratings	
	RE1	16A, 125VAC 1/3HP T105 [cURus] 10A, 250VAC 1/3HP T105 [cURus] 10(4)A, 250VAC 1E4 T125 [ENEC] 10(2)A, 250VAC 5E4 T85 [ENEC]	1 Pole: Off-On On-On	On-Off-On	13.5mm x 23.3mm (Oval)	Curved	Full	N/A
	RR1	16A, 125VAC 1/3HP T105 [cURus] 10A, 250VAC 1/3HP T105 [cURus] 10(4)A, 250VAC 1E4 T125/55 [ENEC] 10(2)A, 250VAC 5E4 T85/55 [ENEC]	1 Pole: Off-On Off-(On) On-(Off) On-Off-(On)	On-On On-Off-On On-(On)	20mm Diameter	Curved	Dot Full Signal Light	IP54 with cap
	RR3112	16A, 125VAC T65 [cURus] 10A, 250VAC T65 [cURus]	1 Pole: On-Off On-Off-On	On-On Off-(On)	20.2mm Diameter	Curved	Full	N/A
	RR3130	10A, 125VAC T65 [cURus] 6A, 250VAC T65 [cURus]	1 Pole: On-Off 2 Pole: On-On	On-On	18.2mm Diameter	Curved	N/A	N/A
	RR3402	6A, 125VAC [cURus] 3A, 250VAC [cURus]	1 Pole: On-Off On-Off-On	On-On	15mm Diameter	Paddle	N/A	N/A

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ROCKER SWITCH SERIES COMPARISON (OVAL / ROUND PANEL MOUNT)

		Electrical Ratings	Poles / Functions	Panel Cutout Dimensions	Actuator Options	Illumination Options	Water Resistance Ratings
    	RR5	20A, 125VAC T65 [cURus] 12A, 250VAC T65 [cURus] 10(4)A, 250VAC 5E4 T125 [ENEC]	1 Pole: Off-On Off-(On)	20mm Diameter	Curved	N/A	N/A
	RR8	16A, 125VAC 1/3HP T105 [cURus] 10A, 250VAC 1/3HP T105 [cURus] 10(4)A, 250VAC 1E4 T125/55 [ENEC] 10(2)A, 250VAC 5E4 T85/55 [ENEC]	1 Pole: Off-On 2 Pole: Off-On	20mm Diameter	Curved	Full	N/A
	RRA	15A, 125VAC 1/3HP T105 [cURus] 10A, 250VAC 1/3HP T105 [cURus]	1 Pole: Off-On On-Off-On 2 Pole: Off-On On-Off-On	22mm Diameter	Curved	Full	IP54 with cap
	RRG3	16A, 125VAC 1/3HP T105 [cURus] 10A, 250VAC 1/3HP T105 [cURus] 10(4)A, 250VAC 1E4 T125/55 [ENEC]	1 Pole: Off-On Off-(On) On-(Off) On-Off-(On) On-On On-Off-On On-(On)	20mm Diameter	Curved	N/A	N/A
	RRGA	16A, 125VAC 1/3HP T105 [cURus] 10A, 250VAC 1/3HP T105 [cURus] 10(4)A, 250VAC 1E4 T125/55 [ENEC]	1 Pole: Off-On Off-(On) On-(Off) On-Off-(On) On-On On-Off-On On-(On)	22mm Diameter	Curved	N/A	N/A

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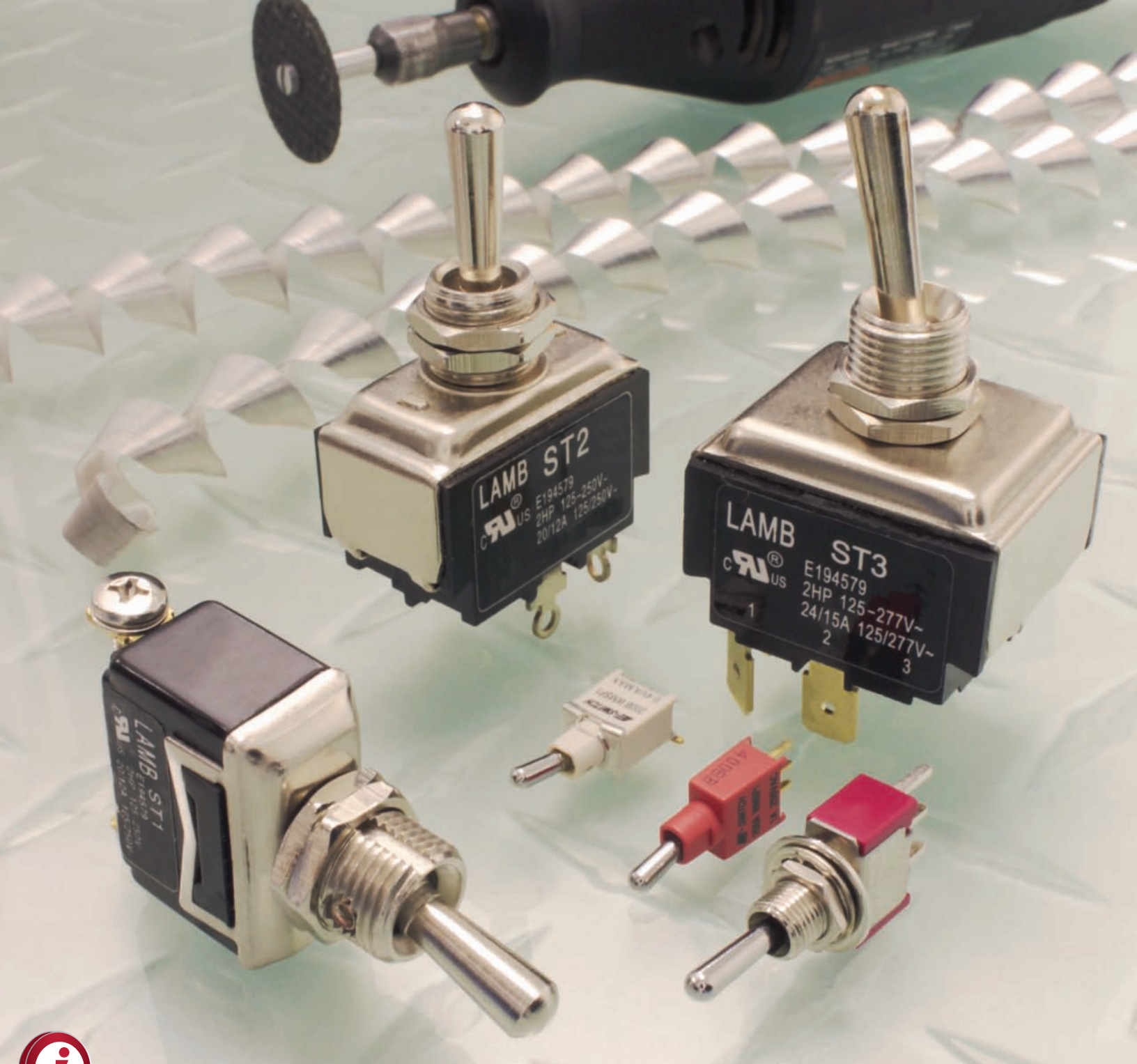


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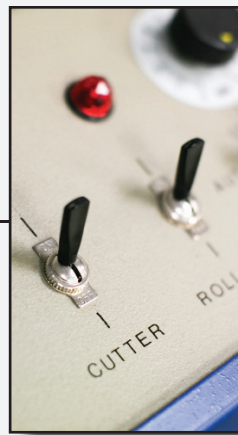
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TOGGLE SWITCHES

Toggle switches are actuated by a mechanical lever and are used in both big industrial applications and smaller board level applications. Our toggle switches include a wide variety of actuator, bushing, and terminal options as well as low and high amperage ratings. There are even a few with horse power ratings for some of the more industrial strength applications.



TOGGLE SWITCH SERIES COMPARISON

		General Ratings	Electrical Ratings	Poles / Functions	Actuator Options	Bushing Options	Terminal Options	Water Resistance Ratings
	100	Electrical Life: 6,000 Cycles Mechanical Life: 30,000 Cycles Operating Temp: -30°C to 85°C Contact Resistance: 10mΩ Max.	Silver: 5A, 120VAC [cURus] 5A, 28VDC 2A, 250VAC [cURus] Gold: 0.4VA, 20V Max. (AC or DC)	1 or 3 Pole: On-On On-(On) On-Off-On (On)-Off-(On) On-Off-(On) 2 or 4 Pole: On-On On-(On) On-Off-On (On)-Off-(On) On-Off-(On) On-On-On On-On-(On) (On)-On-(On)	Flat Locking Metal Plastic	High Torque Non-Threaded Threaded Splash Proof	Quick Connect Right Angle PCB Pin Solder Vertical PCB Pin Wire Wrap	N/A
	100A	Electrical Life: 6,000 Cycles Mechanical Life: 30,000 Cycles Operating Temp: -30°C to 85°C Contact Resistance: 10mΩ Max.	Silver: 5A, 120VAC [cURus] 5A, 28VDC 2A, 250VAC [cURus] Gold: 0.4VA, 20V Max. (AC or DC)	1 Pole: On-On On-(On) On-Off-On (On)-Off-(On) On-Off-(On) 2 Pole: On-On On-(On) On-Off-On (On)-Off-(On) On-Off-(On)	Metal Plastic	Non-Threaded Threaded	Right Angle PCB Pin Solder Vertical PCB Pin Wire Wrap	IP67
	200	Electrical Life: 6,000 Cycles Mechanical Life: 30,000 Cycles Operating Temp: -30°C to 85°C Contact Resistance: 10mΩ Max.	Silver: 3A, 120VAC [cURus] 3A, 28VDC 1A, 250VAC [cURus] Gold: 0.4VA, 20V Max. (AC or DC)	1 Pole: On-On On-(On) On-Off-On (On)-Off-(On) On-Off-(On) Off-On 2 Pole: On-On On-(On) On-Off-On	Metal	Non-Threaded Threaded	Right Angle PCB Pin Solder Vertical PCB Pin	N/A
	200A	Electrical Life: 6,000 Cycles Mechanical Life: 30,000 Cycles Operating Temp: -30°C to 85°C Contact Resistance: 10mΩ Max.	Silver: 3A, 120VAC [cURus] 3A, 28VDC 1A, 250VAC [cURus] Gold: 0.4VA, 20V Max. (AC or DC)	1 Pole: On-On On-(On) On-Off-On (On)-Off-(On) On-Off-(On) Off-On 2 Pole: On-On On-(On) On-Off-(On)	Metal Plastic	Non-Threaded	Right Angle PCB Pin Vertical PCB Pin	IP67
	200B	Electrical Life: 6,000 Cycles Mechanical Life: 30,000 Cycles Operating Temp: -30°C to 85°C Contact Resistance: 20mΩ Max.	Gold: 0.4VA, 20V Max. (AC or DC)	1 Pole: On-(On) On-Off-On (On)-Off-(On) On-Off-(On)	Metal Plastic	Non-Threaded	Surface Mount	IP67
	200U	Electrical Life: 40,000 Cycles Mechanical Life: 40,000 Cycles Operating Temp: -30°C to 85°C Contact Resistance: 100mΩ Max.	Gold: 0.4VA, 20V Max. (AC or DC)	1 or 2 Pole: Off-On On-On On-Off-On	Plastic	Non-Threaded	PCB Pin Right Angle PCB Pin Vertical Right Angle-PCB Pin	IP67
	ST1	Electrical Life: 6,000 Cycles Mechanical Life: 100,000 Cycles Operating Temp: -20°C to 85°C Contact Resistance: 50mΩ Max.	Maintained Switches: 20A, 125VAC [cURus] 15A, 277VAC [cURus] 2HP, 125-277VAC [cURus] Momentary Switches: 20A, 125VAC [cURus] 15A, 277VAC [cURus] 1.5HP, 125-277VAC [cURus]	2 Pole: Off-On On-On Off-(On) On-Off-On On-Off-(On) (On)-Off-(On)	Metal	Threaded	Quick Connect Screw Solder Wire Leads	N/A
	ST2							
	ST3	Electrical Life: 6,000 Cycles Mechanical Life: 100,000 Cycles Operating Temp: -30°C to 85°C Contact Resistance: 50mΩ Max.	Maintained Switches: 24A, 125VAC [cURus] 15A, 277VAC [cURus] 2HP, 125-277VAC [cURus]	3 Pole: Off-On On-On On-Off-On	Metal	Threaded	Quick Connect Screw Solder Wire Leads	N/A

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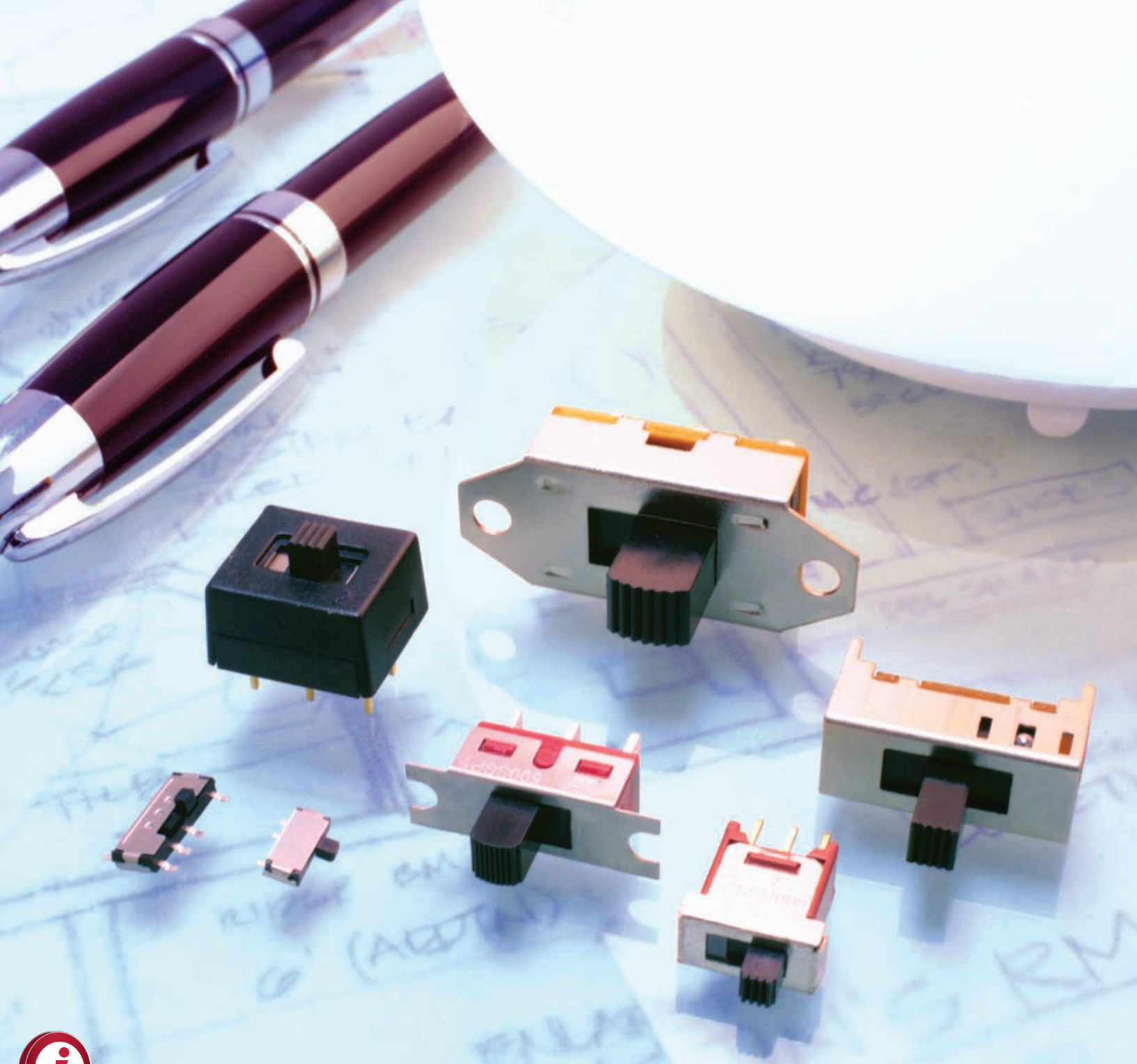


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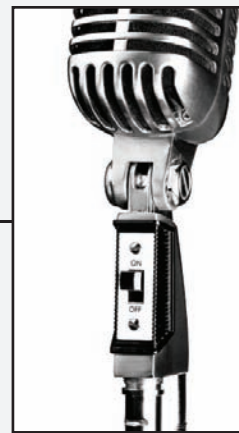
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SLIDE SWITCHES

Slide switches function in a sliding movement from the current position to the next. The method of activation is designed to move toward a switching condition with an option of flush or raised actuators. Our diverse selection of termination types allow the switch to be mounted in a variety of ways. They are frequently used in computer servers, consumer electronics, and testing equipment.



SLIDE SWITCH SERIES COMPARISON

		Electrical Ratings	Number of Poles	Number of Positions	Terminal Options	Panel Mount Capable	Water Resistance Ratings	
	500	Silver: 5A, 120VAC [cURus] 2A, 250VAC [cURus] Gold: 0.4VA, 20V (AC or DC)	Up to 2 Poles	Up to 3 Positions	PCB Pin Solder Quick Connect Wire Wrap	●	N/A	
	500A	Silver: 3A, 120VAC [cURus] 1A, 250VAC [cURus] Gold: 0.4VA, 20V (AC or DC)	Up to 2 Poles	Up to 3 Positions	PCB Pin	N/A	N/A	
	500R	Gold: 0.4VA, 20V (AC or DC)	Up to 2 Poles	Up to 3 Positions	Right Angle PCB Pin Vertical PCB Pin	N/A	IP67	
	600	Silver: 1A, 30VDC Gold: 0.4VA, 20V (AC or DC)	1 Pole	Up to 3 Positions	Right Angle PCB Pin Vertical PCB Pin Surface Mount	●	N/A	
	EG	300mA, 4VDC 300mA, 6VDC	Up to 6 Poles	Up to 6 Positions	PCB Pin Surface Mount	●	N/A	
	LSK	500mA, 50VDC	Up to 4 Poles	Up to 3 Positions	Right Angle PCB Pin	N/A	N/A	
	LSS	500mA, 50VDC	Up to 4 Poles	Up to 3 Positions	PCB Pin	N/A	N/A	
	LSU	11A, 125VAC [cURus] 5.5A, 250VAC [cURus]	Up to 2 Poles	2 Positions	PCB Pin Solder	●	N/A	

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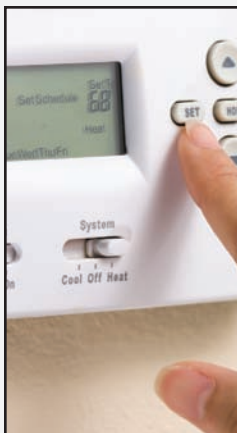
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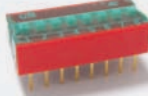


DIP SWITCHES

DIP switches are designed to be used on a PC board and are commonly used to customize the behavior of an electronic device for specific situations. DIP switches are also an alternative to jumper blocks, as one of their main advantages lies in the ability to quickly change positions. Also, there are no parts to lose. Some examples of applications include radio receivers such as the ones found in a garage door opener and a ceiling fan.



DIP SWITCH SERIES COMPARISON

		General Ratings	Electrical Ratings	Body Dimensions (mm)	Number of Positions	Actuator Options	Mounting Options	Packaging Options	Tape Seal / Washable	
	KAE	Life Cycles: 2,000 Operating Force: 1,000gf Max. Operating Temp: -20°C to 85°C	Switch: 25mA, 24VDC Carry: 100mA, 50VDC	Height: 3.05 Width: 6.3 Length: Varies per # of positions	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 12	Extended Recessed	SMT (Gull Wing) PCB Pin (Splayed or straight)	Tape and Reel Tube	●	
	KAN	Life Cycles: 2,000 Operating Force: 500gf Max. Operating Temp: -40°C to 85°C	Switch: 25mA, 24VDC Carry: 100mA, 50VDC	Height: 1.5 Width: 4.5 Length: Varies per # of positions	2, 4, 6, 8, 10	Recessed	SMT (Gull Wing)	Tape and Reel Tube	●	
	KAP	Life Cycles: 2,000 Operating Force: 400gf Max. Operating Temp: -40°C to 85°C	Switch: 25mA, 24VDC Carry: 100mA, 50VDC	Height: 10.8 Width: 10.2 Length: Varies per # of positions	2, 3, 4, 5, 6, 7, 8, 9, 10, 12	Extended Recessed	PCB Pin	Tube	●	
	KAC	Life Cycles: 2,000 Operating Force: 800gf Max. Operating Temp: -20°C to 85°C	Switch: 25mA, 24VDC Carry: 100mA, 50VDC	Height: 5.0 Width: 6.0 Length: Varies per # of positions	2, 4, 6, 8, 10	Extended	SMT (Gull Wing) PCB Pin (Splayed)	Tape and Reel Tube	N/A	
	KAS	Life Cycles: 2,000 Operating Force: 1,000gf Max. Operating Temp: -40°C to 85°C	Switch: 25mA, 24VDC Carry: 100mA, 50VDC	Height: 6.0 Width: 9.9 Length: Varies per # of positions	2, 3, 4, 5, 6, 7, 8, 9, 10, 12	Extended Recessed	PCB Pin (Vertical & Right Angle)	Tube	●	
	DR	2x3, 3x3, 4x1 Layout Life Cycles: 15,000 Steps Operating Force: 500gf-cm Max. Operating Temp: -40°C to 85°C	Switch: 25mA, 24VDC Carry: 100mA, 50VDC	Height: 4.5 Width: 9.8 Length: 9.9	10, 16	Extended Flush	PCB Pin	Tape and Reel Tube	N/A	
	RDM	3x3 Layout Life Cycles: 25,000 Steps Operating Force: 120gf-cm Max. Operating Temp: -60°C to 125°C	Switch: 100mA, 42VDC Carry: 400mA, 42VDC	Height: 3.65 (Vert) Height: 5.80 (RA) Width: 7.4 Length: 7.4	10, 16	Extended Flush	PCB Pin (Vertical & Right Angle) SMT	Tape and Reel Tube	IP67	
	RDT	2x3, 3x3 Layout Life Cycles: 10,000 Steps Operating Force: 700gf-cm Max. Operating Temp: -40°C to 85°C (Through Hole), -60°C to 125°C (SMT)	Switch: 150mA, 42VDC Carry: 200mA, 42VDC	Height: 6.50 (Vert) Height: 12.05 (RA) Width: 10.0 Length: 10.0	04, 06, 08, 10, 16	Extended Flush	PCB Pin (Vertical & Right Angle) SMT	Tape and Reel Tube	IP67	
	SRJ	2x3 Layout Life Cycles: 15,000 Steps Operating Force: 400gf-cm Max. Operating Temp: -10°C to 60°C	Switch: 100mA, 5VDC Carry: 100mA, 50VDC	Height: 6.5 Width: 10.0 Length: 10.0	8, 10, 16	Extended Flush	PCB Pin	Tube	●	
	SRK	3x3 Layout Life Cycles: 15,000 Steps Operating Force: 400gf-cm Max. Operating Temp: -10°C to 60°C	Switch: 100mA, 5VDC Carry: 100mA, 50VDC	Height: 6.5 Width: 10.0 Length: 10.0	10	Extended Flush	PCB Pin	Tube	●	
	SRM	2x3 Layout Life Cycles: 15,000 Steps Operating Force: 400gf-cm Max. Operating Temp: -10°C to 60°C	Switch: 100mA, 5VDC Carry: 100mA, 50VDC	Height: 5.1 Width: 10.0 Length: 10.0	10, 16	Flush	SMT (Gull Wing)	Tape and Reel Tube	●	
	SRT	4x1 Layout Life Cycles: 15,000 Steps Operating Force: 400gf-cm Max. Operating Temp: -10°C to 60°C	Switch: 100mA, 5VDC Carry: 100mA, 50VDC	Height: 4.7 Width: 10.0 Length: 10.0	10, 16	Flush	PCB Pin (Vertical & Right Angle)	Tube	●	

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GLOSSARY / IP RATING CHART

Actuator: The mechanical interface between the basic switch contacts and the means of operation, such as the operator's finger.

Actuation Force: The required force to change a circuit's electrical state.

Alternate Action Switch: A Pushbutton style switch where the change of the electrical state is maintained between actuations.

Ampere: A unit of electrical current flow.

Base (Housing): A base of a switch is the main member to which the conducting parts or insulator unit are attached. It may also have parts of the operating or control mechanism attached.

Bounce: Rebounding of moving contact against fixed contact during transfer.

Break: Interruption of a circuit. Double-break occurs when a single mechanism interrupts two contacts simultaneously.

Break Before Make: The term given to a double throw switch where the first circuit is opened before the second circuit is closed.

Capacity: Usually refers to the current handling capability of a switch.

Chatter: Rapid opening and closing of contacts, usually exhibited during extreme vibration and/or shock.

Clearance (Spacing): Distance through air between electrically live parts of opposite polarity or to ground.

Contact: The contact is a conducting part designed to be united by pressure to another conducting part for the purpose of carrying current.

Contact Bounce: Oscillation of the movable contact upon closure of the circuit.

Contact Gap: The minimum distance between the fixed and moveable contacts.

Contact Resistance: The resistance of current flow across closed contacts.

Dead-Break: Open circuit condition, usually caused when slowly actuating snap-action switches. Results from low contact pressure or contact lift-off.

Detent: Feature that indicates actuation point has been reached. Can also be referred to as tactile feel.

Dielectric Strength: The ability of an insulating material to resist voltage from arcing across its surface.

Differential: Distance between trip point (or force) and reset point (or force).

Double-Break: A mechanism that breaks the circuit at two points simultaneously by means of a "shorting bar" like device.

Double-Throw: Contact arrangement that alternately transfers normally open and normally closed circuits.

Dust-Tight: Sealed switch will withstand sand and dust contamination.

Electrical Life: Expected cycle life when switch is operated at full rated load.

Free Position: Point at which plunger exists in the un-operated condition.

Insulation Resistance: The resistance to current flow of the insulating materials between contacts.

Lever Actuator: A device, hinged or spring type, applied to a basic switch to facilitate its application.

Make Before Break: The term given to a double throw switch when the second circuit is closed before the first circuit is opened.

Momentary Action Switch: The term given to a switch where a circuit is continuously closed or opened only when force is applied. The electrical state returns to its normal position when the force is removed.

Normally Closed: The term given to a switch where a circuit is closed in the normal switch position.

Normally Open: The term given to a switch where a circuit is open in the normal switch position.

Operating Point: Point at which contacts transfer. Usually measured from the switch mounting holes.

Over Travel: The distance an actuator travels after the circuit is closed.

Pole: The term to denote a completely separate circuit, which passes through a switch at one time.

Pre Travel: The movement of the actuator prior to closing the circuit. Sometimes identical to "Travel to Make".

Reset Point: Point at which contact resumes normal position. Single-Break: Mechanism that transfers one contact.

Single Throw Switch: A single throw switch is a switch by means of which the circuit can be opened or closed by moving the switch blade into or out of one set of contacts only.

Snap Action: The abrupt transfer of contacts from one position to another. This action is relatively independent of the speed of actuator travel.

Splash Proof: Sealed switch will withstand heavy rain or stream of water.

Switch: A switch is a device for making, breaking, or changing the connections in an electric circuit.

Switch Abbreviations:

N.C.: Normally Closed circuit

N.O.: Normally Open circuit

SPST: Single Pole Single Throw

SPDT: Single Pole Double Throw

DPST: Double Pole Single Throw

DPDT: Double Pole Double Throw

MBB: Make Before Break

BBM: Break Before Make

Throw: The term denotes the number of positions in which a given pole is closed.

Travel to Make: The distance parallel to the designated direction of the actuator movement at which point a circuit is closed.

Watertight: Sealed switch will withstand submersion to various depths depending on specification level.

Wiping Action: Lateral travel of movable contact over fixed contact while pressure between the two contacts exists. Occurs during plunger travel. This action helps clean the contacts of contamination.

IP Rating Chart

First Number	Definition	Second Number	Definition
<i>Protection against solid objects</i>		<i>Protection against liquids</i>	
0	No protection	0	No protection
1	Protected against solid objects over 50mm (e.g. accidental touch by hands)	1	Protected against vertically falling drops of water
2	Protected against solid objects over 12mm (e.g. fingers)	2	Protected against direct sprays up to 15° from the vertical
3	Protected against solid objects over 2.5mm (e.g. tools and wires)	3	Protected against direct sprays up to 60° from vertical
4	Protected against solid objects over 1mm (e.g. tools, wires and small wires)	4	Protected against sprays from all directions - limited ingress permitted
5	Protected against dust - limited ingress (no harmful deposit)	5	Protected against low pressure jets if water from all directions - limited ingress permitted
6	Totally protected against dust	6	Protected against strong jets of water (e.g. for use on shipdecks - limited ingress permitted)
		7	Protected against the effects of temporary immersion between 15cm and 1m. Duration of test 30 min.
		8	Protected against long periods of immersion under pressure



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RECOMMENDED SOLDERING GUIDELINES

Most contamination problems can be prevented by exercising care during the cleaning and soldering process. Care should be taken not to immerse or spray unsealed switches during flux removal. Contact E-Switch for specific soldering recommendations and specifications not found in this catalog. Generalized soldering procedures are outlined below.

HAND SOLDERING AND TEMPERATURES

Recommend soldering irons of 30 watt maximum with a tip temperature of 345°C (650°F) for 2-3 seconds and solder of 0.030 - 0.040 diameter.

WAVE SOLDER TIME AND TEMPERATURES

When wave soldering, we recommend using a no-clean flux soldering process, rather than a process that requires washing. The fluxing process must be controlled so as not to have flux migrate inside the switch.

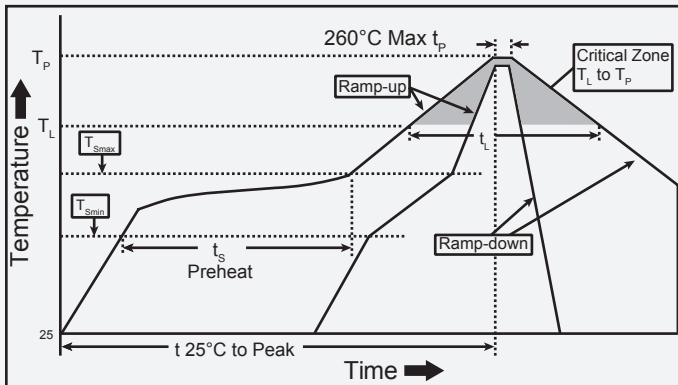
SMT REFLOW (LEAD AND LEAD-FREE)

"TYPICAL" SMT REFLOW (Pb and Pb-Free)

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Average Ramp-Up Rate (T_{Smax} to T_p)	3°C/second max.	3°C/second max.
Preheat		
-Temperature Min. (T_{Smin})	100°C	150°C
-Temperature Max. (T_{Smax})	150°C	200°C
-Time (t_{Smin} to t_{Smax})	60-120 seconds	60-180 seconds
Time maintained above:		
-Temperature (T_L)	183°C	217°C
-Time (t_L)	60-150 seconds	60-150 seconds
Time within 5°C of actual Peak Temperature (t_p)	10-30 seconds	20-40 seconds
Ramp-Down Rate	6°C/second max.	6°C/second max.
Time 25°C to Peak Temperature	6 minutes max.	8 minutes max.

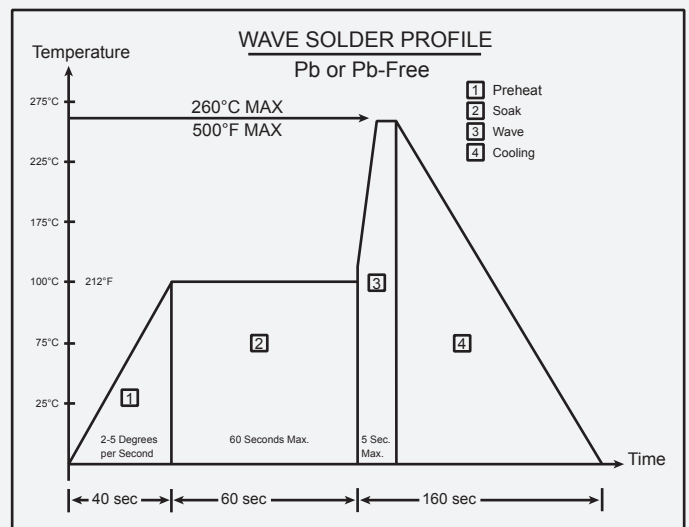
Note 1: All temperatures refer to topside of the package, measured on the package body surface.

Classification Reflow Profile



WAVE SOLDER

(Includes Pb-Free, max. component side preheat temp-130°C)



Good venting is required. No-clean flux vapors can enter the switch if adequate venting is not available. The vapors will condense on the internal contacts and become an insulator when they solidify.

- Preheat temperature/time: Circumferential temperature of the P.C. Board not to exceed 100°C (212°F) for 60 seconds.
- Soldering temperature/time: not to exceed 260°C (500°F) for 5 seconds.





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E-SWITCH WORLDWIDE HEADQUARTERS:

Address: 7153 Northland Drive N
Minneapolis, MN 55428-1514
USA

Phone: 763-504-3525
Toll Free (USA): 800-867-2717
Fax: 763-531-8235

Website: www.e-switch.com

E-SWITCH ASIA SALES OFFICE:

Address: 8 Ubi Road 2
#07-19, Zervex
Singapore 408538

Phone: +65 6636-5112
Fax: +65 6636-5118

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custom solutions, contact any of our locations.**

